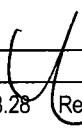



Date: Tuesday, 11/20/2007 10:19:29 AM  
 User: Chantal Lavoie

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: ABRASION STRIP
<b>Job Number</b>	: 35900		
<b>Estimate Number</b>	: 10067		
<b>P.O. Number</b>	: <i>NIA</i>	<b>Part Number</b>	: D2856400
<b>This Issue</b>	: 11/20/2007	<b>S.O. No.</b>	: <i>NIA</i>
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D2856 REV A
<b>First Issue</b>	: <i>NIA</i>	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 34642	<b>Drawing Revision</b>	: A
	<b>Type</b> : PURCHASED PARTS	<b>Material</b>	: <i>NIA</i>
<b>Written By</b>	: 	<b>Due Date</b>	: 12/7/2007
<b>Checked &amp; Approved By</b>	: 	<b>Qty:</b>	216
<b>Comment</b>	: Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2K J/Rf		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: *5086**CL 7/11/20 (216)*

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

2.0	3M8681 4	Abrasion Strip 4"
-----	----------	-------------------



Comment: Qty.: 1.0000 f(s)/Unit Total: 216.0000 f(s)  
 ABRASION STRIP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

*CL 7/12/17 (216)*

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

*CL 12/12/17 (216)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *409**7/12/17 SP**(216x)*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: D Date: 07/12/18  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/20/2007 10:19:29 AM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 35900

Part Number: D2856400

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



016

Comment: FINAL INSPECTION/W/O RELEASE

D 12/18

Job Completion



mi 2007/12/17

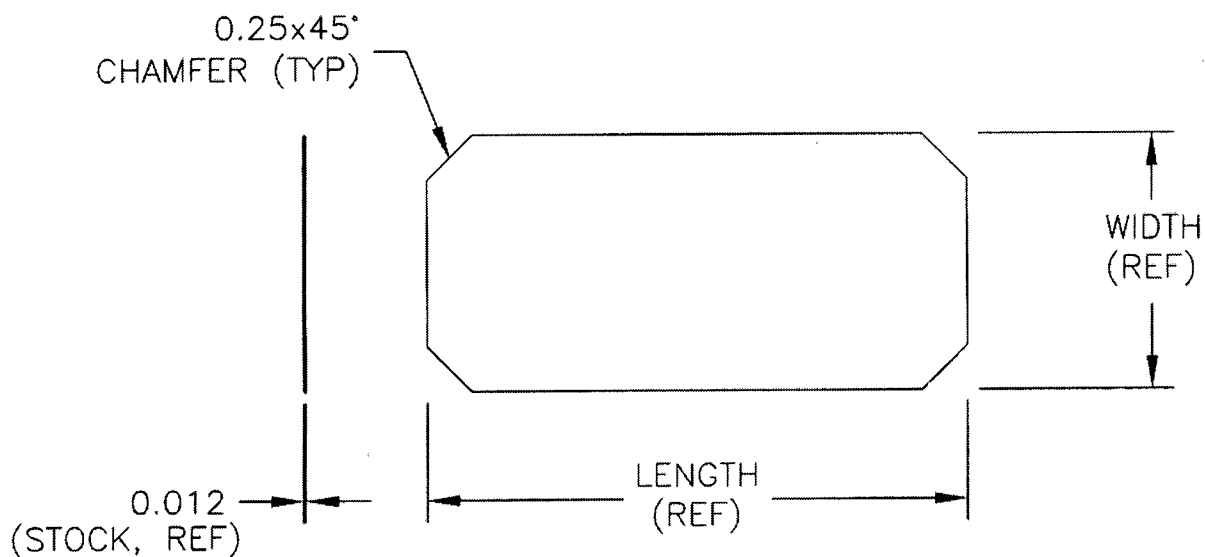
u



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED  
00.11.24

## SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE  
3M, P/N 8681 (OR 8681HS)  
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH      LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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W/O 35900

A.E. BLAKE SALES LTD.  
31 Estate Drive  
TORONTO ONTARIO Canada  
M1H 2Z2  
(416)-431-0440

CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE

Date Dec 14 2007  
VENDU A / SOLD TO :

DART<sup>®</sup>AEROSPACE LTD.  
1270 Aberdeen Street  
MAIN FINISHED GOODS LOCATION  
HAWKESBURY ONTARIO Canada  
K6A 1K7

Order Number : 90266  
Packing Slip ID : 236379  
BON COMM. / P.O.# : PO00005086

Item Code	Description	Quantity	L/S#:	Shelf Life
81HS-4	3M 8681HS Prot.Tp 4"x36yds CLR Item No: 3M8681 4 Lot # 7317 DOM: Nov 13 2007 DOE: Nov 13 2009  C of C	2.	RL	

We hereby certify that the above material supplied against  
your order meets or surpasses all the requirements as  
specified on your purchase order.

Signature: \_\_\_\_\_

Montreal - Toronto

3M Canada Company / Compagnie 3M Canada  
CERTIFICATE OF CONFORMANCE  
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES  
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 33774 ORDER #: L00822-003  
CUSTOMER ITEM: 8681HS-4 ITEM ID: 70006192895  
ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)  
DIMENSION/SIZE/TYPE: 4 INX 36 YD  
SHIPPED QUANTITY : 2 UNIT: ROLL SHIP DATE : 12/12/2007

LOT NUMBER	MANUFACTURING DATE	EXPIRY DATE
7317	NOVEMBER 13, 2007	NOVEMBER 13, 2009

SHIPPED TO: A E BLAKE SALES LTD  
31 ESTATE DRIVE  
TORONTO, ON

NOTE: PRODUCT HAS AT LEAST 75% SHELF LIFE AT TIME OF SHIPMENT

3M Canada Company / Compagnie 3M Canada  
P.O. Box 5757, LONDON, ONT N6A 4T1  
DATE : 12/13/2007

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OF THE PRODUCT PROVED TO BE DEFECTIVE. NEITHER SELLER NOR MANUFACTURER SHALL  
BE LIABLE FOR ANY INJURY, LOSS OR DAMAGE, DIRECT OR CONSEQUENTIAL ARISING OUT  
OF THE USE OF OR THE INABILITY TO USE THE PRODUCT. BEFORE USING, USER SHALL  
DETERMINE THE SUITABILITY OF THE PRODUCT FOR HIS INTENDED USE, AND THE USER  
ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.  
THE FOREGOING MAY NOT BE ALTERED EXCEPT BY AN AGREEMENT SIGNED BY THE OFFICERS  
OF SELLER AND MANUFACTURER.